



	PRODUCTION SPECIFICATIONS	AP MOD 11 February, 02, 2018 Ed 1 Rev 1
--	----------------------------------	--

PRODUCT	Bittersweet Seasoning "Modena ...amore mio"
----------------	--

DESCRIPTION	INGREDIENTS
Bittersweet Seasoning	Ingredients: wine vinegar, cooked grape must. Acidity min 5%. Contains sulfur dioxide <mg/l.10

SENSORY PROPERTIES	
Look: viscous, limpid and brilliant	Smell: characteristic, persistent, pleasantly acetic
Colour: dark brown	Taste: balanced bitter-sweet, pleasant and characteristic

CHEMICAL PARAMETERS (AVERAGE)				MICROBIOLOGICAL CHARACTERISTICS		
PARAMETER	ACCEPTABILITY TARGET	TOLERANCE		PARAMETER	ACCEPTABILITY TARGET	TOLERANCE
Total Acidity	min 4 g/100ml	-1	\	TBC at 30°C	max 200 CFU/ml	+ 40
Total Sulfur Dioxide (SO ₂)	max 80 mg/l	\	+ 20	Yeasts	max 100 CFU/ml	+ 20
Specific gravity at 20°C	min 1,340 g/ml	- 0,01	\	Moulds	max 100 CFU/ml	+ 20
Reducing sugar	min g/l 120	- 10	\	STORAGE TEMPERATURE		
Total Dry Extract	min 140 g/l	- 10	\	14°C - 30°C sealed pack. Avoid thermal shock		
Heavy Metal :	Ld	max 0,2 mg/l	\	STORAGE CONDITIONS		
	Zn	max 5,0 mg/l	\	Store in a cool, dry place with no large variations in temperature and protect from sunlight.		
	Cu	max 1,0 mg/l	\			
Alcohol in Vol.	max 0,5 %Vol	\	+ 1,0			

SHELF LIFE IN A SEALED PACK
1

BATCH CODE
<i>Lxxyyzk (xx=year, yy = week number, z = progressive of the day in the week, k = progressive of the bottling in the day)</i>

NUTRITION DECLARATION				GMOs
USA (15 ml)			European Union (100 ml)	
Calories	53	% Daily Value*	Valori nutrizionali/Nutrition informations	
Total Fat	0 g	0%	Valore energetico/Energy value 355,0 kcal	
Saturated Fat	0 g	0%	Valore energetico/Energy value 1509,0 kJ	
Trans Fat	0 g		proteine/proteins	0,0 g
Cholesterol	0 mg	0%	carboidrati/carbohydrate	82,5 g
Sodium	3,5 mg	0%	zuccheri/sugars	82,5 g
Total Carbohydrate	12,5 g	4%	grassi/fat	0,0 g
Dietary Fiber	0 g	0%	grassi saturi/saturated fat	0,0 g
Sugars	12,5 g		fibre alimentari/dietary fibers	0,0 g
Protein	0 g		sale/salt	0,7 g
ALLERGENS				
Product it is free from GMOs in agree with Reg. (EC) 1829/2003/CE and Reg. (EC) 1830/2003 CE and subs. amend.				
Product contains sulfur dioxide <mg/l.10 in compliance with EU Directives 2003/89/EC and 2006/142				
HACCP				
An HACCP programme has been implemented in agree with Reg Ce 852/2004 and subs. amend.				
CERTIFICATIONS				Reg CE 583/2009

STAMP and SEGNTURE

Bottling site: N.CSQA 530991 
